# O SHAKO DUST COLLECTOR VALVE

#### Features

- \* Pulse type membrane valve.
- \* Specially designed for fine dust collection with mass flow and long life.
- \* Quick acting.
- \* Safe and durable.
- \* Aluminum body. Piping adaptor is available to offer.

#### — Cautions

Humidity of fluid should stay in low status to avoid solidification damage when temperature is low.



## How to order

DC220

2/2 way Dust collector valve

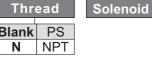


Port size				
06	3/4"			
08	1"			
14	1-1/2"			
20	2"			
24	2-1/2"			
30	3"			





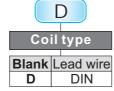




S



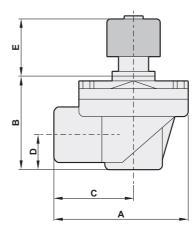
Voltage				
1	110VAC			
2	220VAC			
9	24VDC			



#### **Specifications**

Model	DC220						
Port size	3/4"	1"	1-1/2"	2"	2-1/2"	3"	
CV value	11.2	18.5	43	60	120	130	
Orifice	21mm	34mm	42mm	66mm	66mm	82mm	
Body material	Aluminum alloy						
Operating pressure range	$0.5\sim7.5~kgf/cm^2$						
Ambient temperature	-20℃ ~ 85℃						
Electrical pulse length	60 m/s						
Peak pressure	3.5 kgf/cm <sup>2</sup>						
Total pulse length	80 m/s						
Open time	2.3 m/s						
Close time	20 m/s						
Volume per pulse	60 Ndm³						
Duty cycle	100%						
Coil type	DIN or lead wire						
Protection class	IP65 (DIN 40 050)						
Insulation class	F						
Voltage tolerance	±10%						
Standard voltage	220VAC, 110VAC, 24VDC The other voltage are optional						

#### - Dimensions

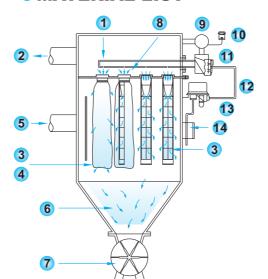


#### OPERATING THEORY

- \*The diaphragm is lifted to open the valve when coil is energized.
- \*The diaphragm is dropped to close the valve when coil is not energized.
- \* Diaphragm is changeable, open the valve to change broken diaphragm into

new one.						Unit: mn
Model	Port size	Α	В	С	D	Е
DC220-06	3/4"	78	65	43	22	65
DC220-08	1"	92	80	52	37	65
DC220-14	1-1/2"	130	90	73	32	65
DC220-20	2"	186	145	103	46	73
DC220-24	2-1/2"	186	145	103	46	73
DC220-30	3"	228	170	125	55	73

#### MATERIAL LIST



- 1. Compressed air jet
- 2. Clean air exhaust
- 3. Filter housing
- 4. Filter bag
- 5. Dirty air intake
- 6. Dust collector hopper
- 7. Rotary material discharge valve

- 8. Win's tube
- 9. Air supply
- 10. Pressure switch

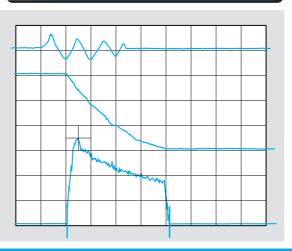
**ISO-9001 QUALITY CERTIFIED** 

- 11. Diaphragm valve

12. (Auxiliary)air control pipe

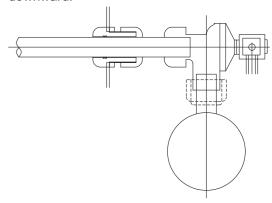
- 13. Magnetic valve
- 14. Solid state sequential controller

#### Diaphragm valve data chart



### - Mounting

There are four directions selection for wire plug magnetic valve, the connection outlet shall face downward.



2/2 WAY SOLENOID VALVES